

Date: Thursday, 04/12/2008 7:13:25 AM  
User: Linda Lacelle

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: CABLE GUARD INSTALLATION		
Job Number	: 43896		Part Number	: D412742018		
Estimate Number	: 12406		Drawing Number	: DS1 9330 REV D		
P.O. Number	:		Project Number	: N/A		
This Issue	: 04/12/2008		Drawing Revision	: D		
Prsht Rev.	: NC		Material	:		
First Issue	: / /		Due Date	: 05/12/2008		
Previous Run	: 41873		Qty:	3 Um: Each		
Written By	:					
Checked & Approved By	:					
Comment	: Est Rev A New Issue 06-05-05 JLM Est rev B As per Rev B 06-08-03 JLM est rev C per ecn 844 06.09.12 EC					

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	DC	DOCUMENT CONTROL <i>ff for JLD 08.12.04</i>
		<i>CHG002</i>
2.0	PACKAGING 1	PACKAGING RESOURCE #1 
		<i>S 08/12/04</i>
		<i>Comment: PACKAGING RESOURCE #1</i>
		<i>Pick Packing Kit</i>
3.0	D3499042	Cable Guard Assembly 
		<i>Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)</i>
		<i>CABLE GUARD ASSEMBLY</i>
		<i>Batch: 43897</i>
4.0	AN3C5A	Bolt 
		<i>Comment: Qty.: 5.0000 Each(s)/Unit Total : 15.0000 Each(s)</i>
		<i>Bolt</i>
		<i>Batch: M11 0002</i>
5.0	AN3C7A	BOLT 
		<i>Comment: Qty.: 3.0000 Each(s)/Unit Total : 9.0000 Each(s)</i>
		<i>BOLT</i>
		<i>Batch: M105906</i>

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Drawing Name: CABLE GUARD INSTALLATION

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Part Number: D412742018

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 AN3C10A Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total: 6.0000 Each(s)

Bolt  
batch

M105940

SS 08/12/04 (X3)

7.0 NAS1515H3L WASHER



Comment: Qty.: 10.0000 Each(s)/Unit Total: 30.0000 Each(s)

WASHER  
Batch:

M109962

SS 08/12/04 (X3)

8.0 AN960C10L washer



Comment: Qty.: 10.0000 Each(s)/Unit Total: 30.0000 Each(s)

washer  
Batch:

M109174

SS 08/12/04 (X3)

9.0 QC4 INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

10.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-742-018

Location: \_\_\_\_\_

PPP Rev: \_\_\_\_\_

Rev B

Label checked SS.

SS 08/12/04 (X3)

11.0 QC21 FINAL INSPECTION/W/O RELEASE



08/12/04 (X3)

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-12-04